

## CLAIMS

What is claimed is:

1. A phyllosilicate-polymer composition comprising:

(a) a phyllosilicate; and

(b) a polymer layer adsorbed onto the basal surface of the phyllosilicate

providing a phyllosilicate-polymer composition, wherein the phyllosilicate-polymer composition is present as a single phyllosilicate-polymer phase and the phyllosilicate-polymer composition exhibits an anomalous basal spacing.

2. The phyllosilicate-polymer composition of claim 1 wherein the polymer has at least one hydroxyl group.

3. The phyllosilicate-polymer composition of claim 1 further comprising a second polymer layer adsorbed onto the basal surface of the phyllosilicate.

4. The phyllosilicate-polymer composition of claim 2 wherein the polymer is selected from the group consisting of polyethylene glycol, polypropylene glycol and monoalkyl ether derivatives thereof.

5. The phyllosilicate-polymer composition of claim 2 wherein the polymer comprises greater than 27 weight percent of the phyllosilicate-polymer composition.

6. The phyllosilicate-polymer composition of claim 2 wherein the exchange sites on the basal surface of the phyllosilicate is bound substantially with hydrogen ions.

7. The phyllosilicate-polymer composition of claim 2 wherein the basal spacing of the phyllosilicate-polymer composition increases as the molecular weight of the polymer increases.

1           8.     An anisotropic liquid crystalline composite, comprising:

2           (a)    a phyllosilicate-polymer composite, comprising;

3                (1) a phyllosilicate; and

4                (2) a polymer adsorbed onto the phyllosilicate,

5           wherein the phyllosilicate-polymer composite is birefringent.

1           9.     The anisotropic liquid crystalline composite of claim 8 wherein the  
2     phyllosilicate is nematically oriented in the phyllosilicate-polymer composition.

1           10.    The anisotropic liquid crystalline composite of claim 8 wherein the  
2     phyllosilicate comprises more than 10 percent of the phyllosilicate-polymer composite.

1           11.    The anisotropic liquid crystalline composite of claim 8 wherein the  
2     phyllosilicate is selected from the group consisting of kaolins, talcs and montmorillonites.

1           12.    The anisotropic liquid crystalline composite of claim 8 wherein the  
2     polymer is water soluble.

1           13.    The anisotropic liquid crystalline composite of claim 8 further  
2     comprising a material selected from the group consisting of polyethylene glycol based  
3     surfactants and polypropylene glycol based surfactants.

1           14.    The anisotropic liquid crystalline composite of claim 13 further  
2     comprising an antioxidant.

1           15.    The anisotropic liquid crystalline composite of claim 13 wherein the  
2     liquid crystalline composite is extrudable.

1           16.    The anisotropic liquid crystalline composite of claim 8 wherein the  
2     phyllosilicate-polymer composition comprises a barrier layer, the barrier layer providing a gas  
3     permeability below a gas permeability of the polymer alone.

1                    17.    A method for producing an anisotropic liquid crystalline composite from  
2 a phyllosilicate and a polymer comprising:

3                    (a)    suspending a phyllosilicate in a compatible solvent;

4                    (b)    dissolving a polymer that is soluble in the compatible solvent in the  
5 compatible solvent; and

6                    (c)    removing a sufficient amount of the compatible solvent to produce an  
7 anisotropic liquid crystalline composite.

1                    18.    The method of claim 17 wherein the compatible solvent is water.

1                    19.    The method of claim 18 wherein the polymer is polyethylene glycol.

2                    20.    The method of claim 18 wherein the anisotropic liquid crystalline  
composite comprises less than about two percent water by weight.

2                    21.    The method of claim 18 further comprising purifying the phyllosilicate  
prior to suspending the phyllosilicate in the compatible solvent.

2                    22.    The method of claim 18 wherein the anisotropic liquid crystalline  
composition comprises between about 30 and 70 percent phyllosilicate.

2                    23.    The method of claim 18 further comprising adding a polypropylene  
glycol or polyethylene glycol based surfactant to the compatible solvent.

2                    24.    The method of claim 23 further comprising extruding the anisotropic  
liquid crystalline composite to produce a barrier layer of the anisotropic liquid crystalline  
3 composite.

2                    25.    A barrier film for use in packaging and coating applications having  
reduced gas permeability comprising an anisotropic liquid crystalline composite layer having a  
3 gas permeability below the gas permeability of a polymer in the liquid crystalline composite.

1                    26.    The barrier film of claim 25 wherein the film is transparent.

1                    27.    The barrier film of claim 25 wherein the liquid crystal composite  
2 comprises a phyllosilicate and a polymer.

1                    28.    The barrier film of claim 27 wherein the phyllosilicate comprises greater  
2 than ten percent by weight of the liquid crystalline composite layer.

1                    29.    The barrier film of claim 28 wherein the phyllosilicate comprises  
2 between about 30 and about 70 percent by weight of the liquid crystalline composite layer.

1                    30.    The barrier film of claim 25 wherein the liquid crystalline composite  
2 layer comprises an inner layer of a multilayer film.

1                    31.    The barrier film of claim 25 wherein the liquid crystalline composite  
2 layer further comprises a polyethylene glycol based surfactant.